

# Series 330

## Solvent-based screen printing ink for transfers

The solvent-based screen printing ink Series 330 has been developed for the production of transfers. The color system is designed to be printed towards the carrier with the appropriate adhesive base and can, as an undercoat, be overprinted with powder coating (acrylate or PET). It allows for both positive and negative multilayer color application.

### Specifications

<b>Thinner</b>	Series 10-02320
<b>Addition ratio</b>	10–20 % by weight
<b>Retarder</b>	Series 10-02459
<b>Addition ratio</b>	10–20 % by weight
<b>Application</b>	Cylinder screen printing solvent
<b>Mesh</b>	77.55 –120.34
<b>Drying / Curing</b>	Conveyor dryer, IR (infrared) heater
<b>Substrates</b>	Transfer paper
<b>Indoor use / outdoor use</b>	Outdoor
<b>Further processing</b>	Powder coating
<b>Overprinting</b>	Yes
<b>Available quantities</b>	1 kg, 5 kg, 25 kg
<b>Shelf life</b>	24 months
<b>Others</b>	Stir well before use.

### Product Range

#### MS Basic Colors

Article	Color	Hints
330-1010	MS Yellow	
330-1050	MS pure yellow	
330-1100	MS medium yellow	
330-1300	MS yellow-orange	
330-1850	MS pure orange	
330-2950	MS red	
330-3150	MS medium red	
330-3300	MS magenta	
330-4000	MS violet	
330-5000	MS blue	
330-6000	MS green	
330-8000	MS black	also suitable for use as printing black
330-9000	MS white	also suitable for use as printing white

**Other colors**

Article	Color
330-05	ST varnish
330-07	MS binder, easySWITCH
330-100	ST silver, easySWITCH
330-02299	ST coarse silver, easySWITCH
330-33	ST Black
330-00	Opaque white

**Important information:** Our technical advice whether spoken, written, or through test trials corresponds to our current knowledge to inform about our products and their use. This is not meant as an assurance for certain properties of the products nor their suitability for each application. You are, therefore, obliged to conduct your own tests with our supplied products to confirm their suitability for the desired process or purpose. The selection and testing of the ink for specific applications is exclusively your responsibility. Should, however, any liability claims arise, such claims shall be limited to the value of the goods delivered by us and utilized by you with respect to any and all damages not caused intentionally or by gross negligence (T31 / 09/2023).